

Make-Ready Material

August 17th; 2026

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Make-Ready Material

Order number	Description	Application	Size	Unit	Price
1000010650	Phenolic board	Extremely hard material with an even surface. Mounted on counter pressure plate. Ideal for achieving high quality in stamping jobs. Does not build up static charges. Can be reused. Recommended for vertical stamping presses.	0,5 x 297 x 420 mm	Sheet	4,50 €
1000010660	Phenolic board		0,5 x 700 x 1000 mm	Sheet	32,50 €
1000010681	Phenolic board		0,3 x 297 x 420 mm	Sheet	7,00 €
1000010690	Phenolic board		1,0 x 700 x 1000 mm	Sheet	41,00 €
1000010673	Sustamid	Elastic, slightly transparent, „problem solver“ for easy jobs. Mounted on counter pressure plate.	0,5 x 297 x 420 mm	Sheet	8,50 €
1000010682	Sustamid	Especially suited for large areas in vertical stamping process. Use on cylinder or vertical stamping presses.	0,5 x 500 x 700 mm	Sheet	19,00 €
1000010684	Sustamid		0,8 x 500 x 700 mm	Sheet	28,50 €
9000002754	Particle resin board	All purpose Make-ready material commonly used for cylinder presses. Good for short to medium runs.	0,3 x 700 x 1000 mm	Sheet	13,50 €
1000010710	Particle resin board		0,3 x 800 x 1200 mm	Sheet	14,00 €
9000002755	Particle resin board		0,5 x 700 x 1000 mm	Sheet	14,00 €
9000002756	Particle resin board		0,8 x 700 x 1000 mm	Sheet	14,00 €
1000010696	Particle resin board		0,5 x 800 x 1200 mm	Sheet	14,00 €
9000002757	Particle resin board		1,0 x 700 x 1000 mm	Sheet	13,50 €
1000010711	Epoxy glass board	Solid, semi-transparent material with a slight structure. It is heat-resistant and can handle intense pressure. Recommended for relief stamping, can also be used in flat stamping. The material is very durable (designed for long running jobs, can be reused).	0,2 x 685 x 1020 mm	Sheet	94,00 €
1000010701	Epoxy glass board		0,3 x 700 x 1000 mm	Sheet	31,50 €
1000010715	Epoxy glass board		0,5 x 685 x 1020 mm	Sheet	39,50 €
1000010702	Epoxy glass board		0,8 x 700 x 1000 mm	Sheet	51,50 €
1000010692	Epoxy glass board		1,0 x 700 x 1000 mm	Sheet	56,50 €
1000010623	MHP board	Hard material with flat surface. Used in the banknote and security industry.	1,0 x 680 x 1000 mm	Sheet	126,00 €
1000010634	Make-ready sheet, blue	Compensates pressure differences for larger areas on cylinder and vertical stamping presses. Always used in combination with a board.	0,075 x 1030 x 735 mm	Sheet	3,00 €
1000010629	Make-ready sheet, brown		0,15 x 1030 x 735 mm	Sheet	4,50 €
1000010630	Make-ready sheet, green		0,2 x 1030 x 735 mm	Sheet	7,00 €
1000010635	Tissue paper	Compensates very small pressure differences - selectively or for larger areas. Always used in combination with other Make-ready material.	25 g/m², 750 x 1000 mm	10 Sheets	3,00 €
9000000105	Patching tape blue	Commonly used spot make-ready material for hot foil stamping and embossing / debossing.	0,03 x 30 mm x 35 m	Piece	40,50 €
1000010627	Patching tape red		0,05 x 30 mm x 25 m	Piece	38,50 €
1000010628	Patching tape yellow		0,08 x 30 mm x 18 m	Piece	36,00 €

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Order number	Description	Application	Size	Unit	Price
1000010640	Polyesterfoil mat	Recommended for embossing and debossing jobs. Used to cover the counter die, prevents sheets from sticking to the die. Protection against premature wear.	23 µm, 315 mm x 61 m	Piece	24,00 €
9000003380	Polyesterfoli mat		23 µm, 430 mm x 61 m	Piece	33,50 €
1000010704	Polyesterfoil mat		23 µm, 630 mm x 61 m	Piece	48,50 €
1000010688	Polyesterfoil transparent		36 µm, 315 mm x 61 m	Piece	28,50 €
9000003382	Polyesterfoil transparent		36 µm, 430 mm x 61 m	Piece	39,00 €
1000010641	Polyfol transparent	Make ready material especially suited for cylinder stamping machines	180 µm, 1050 mm x 50 m	Piece	493,50 €

Rubber Blankets

Order number	Description	Application	Size	Unit	Price
9000003296	Rubber blanket SB black	Mounted on the counter pressure plate. Levels out tolerances and reduces outgassing. Suitable for embossing textures.	0,65 x 1120 mm	Meter	327,00 €
9000003329	Rubber blanket SB black		0,65 x 1120 mm x 10 m	Roll	3.270,00 €
9000003487	Rubber blanket SB black		0,65 x 297 x 420 mm	Piece	43,50 €
9000003297	Rubber blanket EB Light Pink	Mounted on the counter pressure plate. Used to level out tolerances resulting from the stamping machine. Very durable material with slight structure. Recommended for small, fine designs.	0,3 x 1500 mm	Meter	230,50 €
9000003330	Rubber blanket EB Light Pink		0,3 x 1500 mm x 10 m	Roll	2.306,50 €
1000010679	Rubber blanket black	Gives better result with fine reliefs, can be used between 2 sustamid boards to get an elastic sandwich make-ready, can also be used under a steel plate or on top of a make ready.	0,30 x 1200 mm	Meter	112,50 €
1000010647	Rubberprint	Suitable for hotstamping in the plastics industry. Compensate differences in material thickness.	1,0 x 460 x 305 mm	Piece	37,00 €
1000010648	Rubberprint		1,0 x 1550 mm x 3,5 m	Roll	1.123,50 €

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Adhesive Tapes

Order number	Description	Application	Size	Unit	Price
1000010667	Die mounting tape	Double sided adhesive tape, activated by heat and pressure. Used to securely mount dies to the chase.	0,12 x 25 mm x 55 m	Roll	58,00 €
1000010668	Die mounting tape		0,12 x 50 mm x 55 m	Roll	115,50 €
1000010669	Counter die tape, brown	Double sided adhesive tape to mount counter dies. Maximum adhesiveness, ideal for long running jobs.	0,113 x 300 mm, 33 m	Roll	197,50 €
1000010671	Counter die tape, green	Double sided adhesive tape to mount counter dies. Ideal for mid-sized jobs. Can be removed easily without residues or the use of chemicals. Can also be used to fix other Make-ready material.	0,10 x 310 mm, 4,5 m	Roll	63,50 €
1000010672	Counter die tape, green		0,10 x 310 mm, 25 m	Roll	320,50 €
1000010717	Counter die tape, 4980 Tesa	Double sided adhesive tape to mount counter dies. Maximum adhesiveness and max. heat resistance. Ideal for long running jobs.	0,08 x 300 mm, 100 m	Roll	682,50 €
1000010718	Counter die tape, 4980 Tesa		0,08 x 50 mm, 100 m	Roll	105,00 €
1000010685	Tesa, transparent	Special tape to test the adhesion of the foil on the final stamping result	0,02 x 19 mm x 66 m	Roll	16,00 €

Cleaning Supplies

Order number	Description	Application	Size	Unit	Price
1000010675	Sanding block	A soft rubber bonded abrasive block, suited for cleaning larger areas on flat stamping dies from residue such as foil, pigment or paper of the printed sheets.	80 x 50 x 20 mm	Piece	9,50 €
1000010676	Copper brush	Ideally suited for brass or steel dies to remove dust, particles, and foil residue.	150 x 50 mm	Piece	21,00 €
1000010713	Copper brush, soft		70 x 40 mm	Piece	31,00 €
1000010714	Copper brush, soft		150 x 50 mm	Piece	44,00 €
1000010678	Polishing paste	Cleaning and polishing of brass dies.	Tube 125 ml	Piece	24,00 €

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Misc.

Order number	Description	Application	Size	Unit	Price
1000010769	Surface temperature gauge	Heat transfer is crucial for an optimal stamping result. It is however not uncommon to find a discrepancy between the temperature displayed on the machine and the actual temperature of the die. With this tool you can make sure you are working at the appropriate setting.		Piece	217,00 €
9000001413	EasyFix Positioning Set	Set for precise adjustment of the stamping tools (in 0.1 mm increments) on the EasyFix plate in case of sheet distortion or tolerances in the printed image.		Piece	604,00 €
9000001401	EasyPin Set	The EasyPin counter die transfer technology guarantees the counter die will be perfectly positioned to the stamping die, with minimal effort.		Piece	289,00 €
9000002811	Toggle D 18,0	To fix EasyFix Plate without slotted holes on honeycomb		Piece	31,50 €
9000002810	Toggle D 30,0	To fix EasyFix Plate with slotted holes on honeycomb		Piece	31,50 €
1000010736	Screwdriver TX 10	with integrated torque limitation, for M3		Piece	16,00 €
1000010734	Screwdriver TX 25	with integrated torque limitation, for M5		Piece	16,00 €